

ANSI B 36.10 CARBON STEEL / ALLOY / STEEL/ SEAMLESS PIPE WEIGHT KG PER MTR

ASTM PIPE SCHEDULR - WAL = WALL THICKNESS MILLIMETRE - WT =- WEIGHTS IN Kg. / Mtr.

NPS inch	O.D. in mm	DN	STD		XS		SSX		Sch.10		Sch.20		Sch.30		Sch.40		Sch.60		Sch.80		Sch.100		Sch.120		Sch.140		Sch.160	
			Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight	Woll	Weight
1/8	10.3	3	1.73	0.37	2.41	0.47									1.73	0.37			2.41	0.47								
1/4	13.7	6	2.24	0.63	3.02	0.80									2.24	0.63			3.02	0.80								
3/8	17.1	10	2.31	0.84	3.20	1.10									2.31	0.84			3.20	1.10								
1/2	21.3	15	2.77	1.27	3.73	1.62	7.47	2.55							2.77	1.27			3.73	1.62							4.78	1.95
3/4	26.7	20	2.87	1.69	9.91	2.20	7.82	3.64							2.87	1.69			3.91	2.20							5.56	2.90
1	33.4	25	3.38	2.50	4.55	3.24	9.09	5.45							3.38	2.50			4.55	3.24							6.35	4.24
1 1/4	42.2	32	3.56	3.39	4.85	4.47	9.70	7.77							3.56	3.39			4.85	4.47							6.35	5.61
1 1/2	48.3	40	3.68	4.05	5.08	5.41	10.15	9.56							3.68	4.05			5.08	5.41							7.14	7.25
2	60.3	50	9.91	5	5.54	7.48	11.07	13.44							3.91	5.44			5.54	7.48							8.74	11.11
2 1/2	73.0	65	5.16	8.63	7.01	11.41	14.02	20.39							5.16	8.63			7.01	11.41							9.53	14.92
3	88.9	80	5.49	11.29	7.62	15.27	15.24	27.68							5.49	11.29			7.62	15.27							11.13	21.35
3 1/2	101.6	90	5.74	18.57	8.03	18.63									5.74	13.57			8.08	18.63								
4	114.3	100	6.02	16.07	8.56	22.32	17.12	41.03							6.02	16.07			8.56	22.32			11.13	28.32			13.49	33.54
5	141.3	125	6.55	21.77	9.53	30.97	19.05	57.43							6.55	21.77			9.53	30.97			12.70	40.28			15.88	49.11
6	168.3	150	7.11	28.26	10.97	42.56	21.95	79.22							7.11	28.26			10.97	42.56			14.27	54.20			18.26	67.56
8	219.1	200	8.18	42.55	12.70	64.64	22.23	107.92			6.35	33.31	7.04	36.81	8.18	42.55	10.31	53.08	12.70	64.64	15.09	75.92	18.26	90.44	20.62	100.92	23.01	111.27
10	273.0	250	9.27	60.31	12.70	81.55	25.40	155.15			6.35	41.77	7.80	51.03	9.27	60.31	12.70	81.55	15.09	96.01	18.26	114.75	21.44	133.06	25.40	155.15	28.58	172.33
12	323.8	300	9.53	73.88	12.70	97.46	25.40	186.97			6.35	49.73	8.38	65.20	10.31	79.73	14.27	108.96	17.48	132.08	21.44	159.91	25.40	186.97	28.48	208.14	33.32	238.76
14	355.6	350	9.53	81.33	12.70	107.39			6.35	54.69	7.92	67.90	9.53	81.33	11.13	94.55	15.09	126.71	19.05	158.10	23.83	194.96	27.79	224.56	31.75	253.56	35.71	281.70
16	406.4	400	9.53	93.27	12.70	123.30			6.35	62.54	7.92	77.83	9.53	93.27	12.70	123.30	16.66	160.12	21.44	203.53	26.19	245.56	30.96	286.64	36.53	33.19	40.49	365.35
18	457.2	450	9.53	105.16	12.70	139.15			6.35	70.57	7.92	87.71	11.13	122.38	14.27	155.80	19.05	205.74	23.83	254.55	29.36	309.62	34.93	363.56	39.67	408.26	45.24	459.37
20	508.0	500	9.53	117.15	12.70	155.12			6.35	78.65	9.53	117.15	12.70	155.12	15.09	183.42	20.62	247.83	26.19	311.17	32.54	381.53	38.10	441.49	44.45	508.11	50.01	564.81
22	558.8	550	9.53	129.13	12.70	171.09			6.35	86.54	9.53	129.13	12.70	171.09			22.23	294.25	28.58	373.83	34.93	451.42	41.28	527.02	47.63	600.63	53.98	672.26
24	610.0	600	9.53	141.12	12.70	187.06			6.35	94.63	9.53	141.12	14.27	209.64	17.48	255.41	24.60	355.26	30.96	442.08	38.89	547.71	46.02	640.03	52.37	720.15	59.54	808.22
26	660.4	650	9.53	152.87	12.70	202.72			7.92	127.36	12.70	202.72																
28	711.2	700	9.53	164.85	12.70	218.69			7.92	137.32	12.70	218.69	15.88	271.21														
30	762.0	750	9.53	176.84	12.70	234.67			7.92	147.28	12.70	234.67	15.88	292.18														
32	813.0	800	9.53	188.82	12.70	250.64			7.92	157.24	12.70	250.64	15.88	312.15	17.48	342.91												
34	863.8	850	9.53	200.31	12.70	266.61			7.92	167.20	12.70	266.61	15.88	332.12	17.48	364.90												
36	914.1	900	9.53	212.56	12.70	282.27			7.92	176.96	12.70	282.27	15.88	351.70	19.05	420.42												

Woll = in mm
Weight = Kgs/meter



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For Enquiries & Queries whats app on Chennai : +91-9363558864, Mumbai : +91-7506507980 | e-mail : info@mokshiind.com / mumbai@mokshiind.com | website : www.mokshiind.com